



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6420G00131-8G

Job Sheet 178859



Part No: RBW6420G00131-8G

Job Qty: 1 ea

Part Name: Tr Head Support Trolley Adapter



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/8/18

Job Tracking No:

Due Date: 6/25/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6420G00131-8G REV A IPP REV A 18.05.29 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/25/18	6/25/18	0.00	0.00	Start Up Small Fab-2		MCC
110	Small Fab	1 pcs	6/25/18	6/25/18	0.00	1.00	Small Fab-3		MCC DAS 38
120	QC	1 pcs	6/25/18	6/25/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	6/25/18	6/25/18	0.00	0.00	Packaging3-1		SP18-7-3
140	QC21-SA	1 Ea	6/25/18	6/25/18	0.00	0.00	QC21		

Part Op 110 - 1-Assemble as per DWG.
Descriptions:

DAG
21
9-89
JUL 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6420G00131-8G-1	Base Welded Assy	1 Ea (1 ea)	90-Start up Operation	5083274
98381A478	Dowel Pin Rnd 1/8" X 1 1/2"	1 Ea (1 ea)	110-Small Fab	5080516
RBW6420G00131-8G-4	Cover	1 Ea (1 ea)	110-Small Fab	5085063
RBW6420G00131-8G-5	Pin	1 Ea (1 ea)	110-Small Fab	5079839
RBW6420G00131-8G-6	Knob	1 Ea (1 ea)	110-Small Fab	5083890
RBW6420G00131-8G-7	Handle	1 Ea (1 ea)	110-Small Fab	5082855

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW6420G00131-8G-1 0/5	1	6	0
110-Small Fab	98381A478	1	25	0
	RBW6420G00131-8G-4	1	6	0
	RBW6420G00131-8G-5	1	12	0
	RBW6420G00131-8G-6	1	7	0
	RBW6420G00131-8G-7	1	5	0

Part Specifications

Specifications could not be found.

Plex 6/29/18 9:15 AM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Consignment No: 5088837
Part: R6W6420G00131-00

Job No: 173859

Serial No/Batch: 5088837

Revision: A

Inspector:

Exp Date:

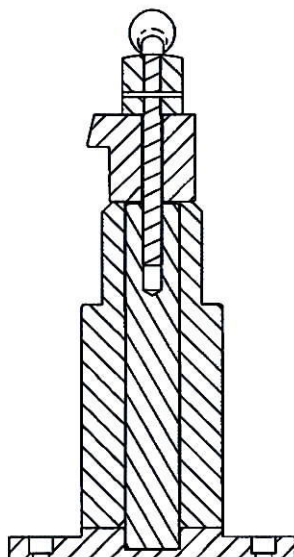
Instructions:

Date: 07/03/18

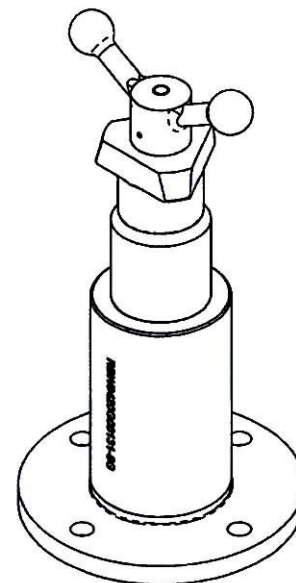
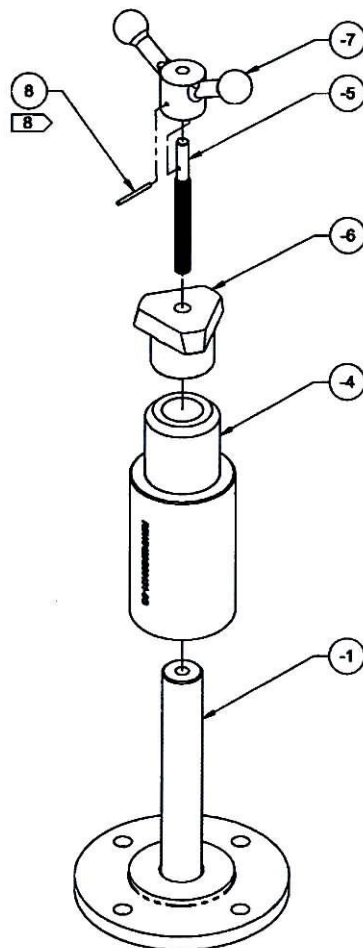
LAG
8C
06-g

04C
TS
03-4

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6420G00131-8G-1	BASE WELDED ASSY
-4	1	RBW6420G00131-8G-4	COVER
-5	1	RBW6420G00131-8G-5	PIN
-6	1	RBW6420G00131-8G-6	KNOB
-7	1	RBW6420G00131-8G-7	HANDLE
8	1	McMaster#98381A478 OR EQUIV.	DOWEL PIN 1/8" DIA. X 1-1/2" LG. STEEL



RBW6420G00131-8G T/R HEAD SUPPORT TROLLEY ADAPTER



- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES:
 - X.X = $\pm 0.1"$ / $\pm 1"$
 - X.XX = $\pm 0.01"$ / $\pm 0.5"$
 - X.XXX = $\pm 0.005"$ / $\pm 0.1"$
 - X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) APPLY LOCTITE 620 ON MATING SURFACES THEN PRESS FIT ITEM 8 WITH ITEM -7 AND ITEM -5 AND REMOVE EXCESS

A	NEW ISSUE	18-660	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	DP	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6420G00131-8G	SHEET 1 OF 8
APPROVED	DP	TITLE	SCALE
DATE	5/28/2018	T/R HEAD SUPPORT TROLLEY ADAPTER	NTS
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